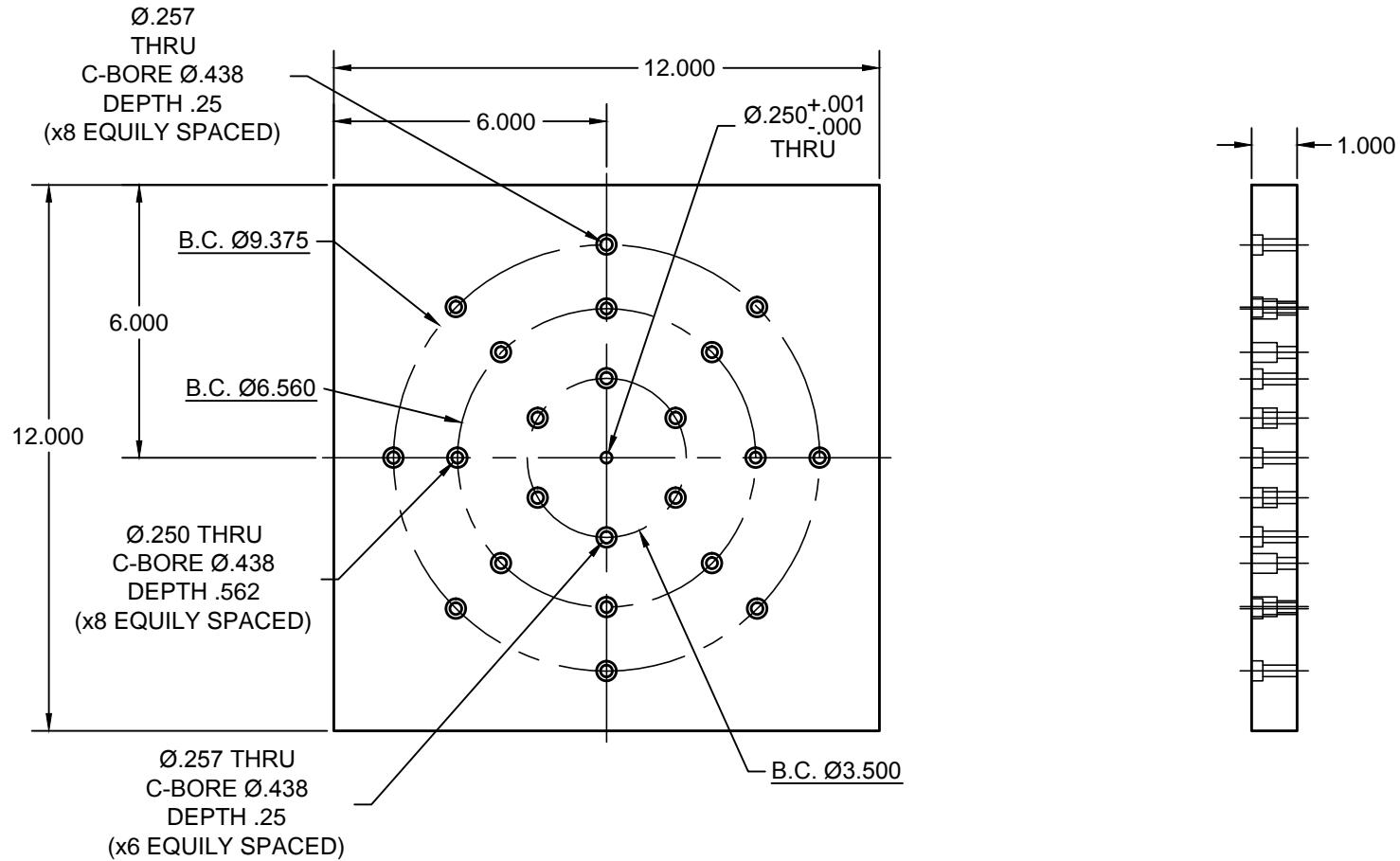


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



PART #	QTY	DESCRIPTION
-12	1	6061 1 x 12-1/8 x 12-1/8 PLATE

DRAWN BY:	PERRITT	 RED BARN MACHINE
APPROVED		
HEAT TREAT		
FINISH SPEC	--	
USED ON MODEL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005      FRACTIONS ± 1/32 .XX ± .01      ANGLES ± 5° .X ± .1	TITLE  AFT ACC. GEAR JIG PLATE
414-100		
CH-47D		
	UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR.015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	DWG NO. 145G0267-12
	SCALE NTS	DATE 5-5-06
	SHEET 1 of 1	REV

C-BORE Ø.438  
DEPTH .25  
(x6 EQUILY SPACED)

REVISIONS			
REV	DESCRIPTION	DATE	APPROVE

NOT APPROVED FOR PRODUCTION

PART #	QTY	DESCRIPTION
-1	1	41L40 Ø5/8 x 3/4

USED ON MODEL

414-100

CH-47D

DRAWN BY: PERRITT

APPROVED

HEAT

TREAT

FINISH

SPEC

--

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES

TOLERANCES ON:

DECIMALS

.XXX ± .005

XX ± .01

X ± .1

FRACTIONS ± 1/32

ANGLES ± 5°

UNLESS OTHERWISE SPECIFIED

1. BREAK ALL SHARP EDGES

.015 x 45° PR. .015 R

2. DIMENSIONAL LIMITS APPLY AFTER PLATING



RED BARN MACHINE

TITLE

PART #

R

TITLE

SCALE NTS

DATE 2-23-06 SHEET 1 of 1

NOT APPROVED FOR PRODUCTION

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

PART #	QTY	DESCRIPTION
-1	1	4140 3/16 x 1 1/2 x 4

DRAWN BY: PERRITT	TITLE RED BARN MACHINE
CHECKED	
HEAT TREAT	
FINISH SPEC	
USED ON MODEL 414-100 CH-47D	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	DWG NO.
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 0.015 x 45° PR. 0.015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SCALE NTS DATE 2-23-06 SHEET 1 of 1 REV.